

Double-spindle head & lubrication unit

Double-spindle head DSK-11/63

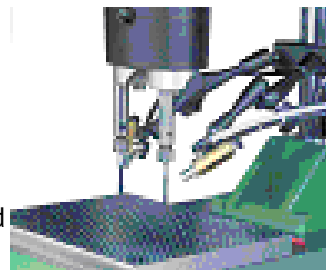
adjustable double-spindle head with variable spindle centers for thread tapping machines
microtap II-G5 / jobtap G5

Thread sizes	M1 – M3 St37-2 / 9sMn28
Variable distance	11 – 63 mm
Tool holder	Collet S1502
Torque capacity	Mz – max. 110 Ncm per spindle

Double-spindle head DSK-16/90

adjustable double-spindle head with variable spindle centers for thread tapping machines megatap / jobtap -G8, -G14, -!6

Thread sizes	M2 – M5 St37-2 / 9sMn28
Variable distance	16 – 90 mm
Tool holder	Collet ER 11
Torque capacity	Mz – max. 350 Ncm per Spindel



General

Elongation sleeve	through an extending sleeve it is possible to produce two different threads with different pitches or thread sizes
Counter-balance	weight compensation for the single and double-spindle is lever controlled
Flexibler Einsatz	the thread tapping machines are quickly changed to a two spindle application
Adaption	Flange and coupling
Accessories	2 collets with instep keys

MMS2 Minimum – quantity- lubrication unit

Control	MMS2 / 2 nozzles – lubrication unit, machine software solenoid valve 24 volt, pulse and time controlled by machine software
Fluid amount	manually adjustable
Fluid bottle	1 Liter
Connection	24V/2W to tapping machine
Air connection hose	4-6 bar
Air connection	hose 4/6 mm