



Thread tapping technology

Accessories

QND printtap

- Production document printer / QND
- Document printer and control software through tapping machine software
- Output records parameter set with parameter name from memory – single and total thread counter
 - with good / bad counter
 - maximum torque
- Error correction manual counter correcting after accounting for the bad parts
- Operation Total overview and/or documentation of every cut
- Mounting when it is needed
- Control RS232

Documentation-examples

AutoSave Documentation of all pertinent parameters:
microtap II – G5 / Thread M2 / stainless steel
 DATE: *10th October 2004*
 T= 4 mm N= 2200RPM Mz max = 45 Ncm
 PROG: THREAD FORMING Mz min = 15 Ncm
 PARTS TOTAL = 75 THREADS / PART = 2
 PARTS GOOD = 73 / BAD = FAULT THREAD = 2
 DEPTH NOT REACHED = 2
 NAME: *microtap*

AutoSaveALL documents every single cut:
 CUT : Mz-max 18 Ncm
 CUT : Mz-max 18 Ncm
 CUT : Mz-max 20 Ncm
 ERROR: Depth not achieved T= 3.6 mm CUT : Mz-max 18 Ncm
 ERROR: Depth not reached T= 3.7 mm
 CUT : Mz-max 20 Ncm
 CUT : Mz-max 19 Ncm
 ... etc.

