



**Thread Tapping Technology**  
Accessories

**Integrated Manual X-Y-Positioning Table**

<b>Application</b>	MPT matrixtap Integrated manual positioning table with four cross tables Electro-magnetic locks and integrated control of tapping units
<b>Recommendation</b>	Automatic spindle feed system ZAP
<b>Table size</b>	250 x 600 mm with 8 mm T-nut
<b>Range</b>	180 x 400 mm with microtap II 200 x 400 mm with megatap II / labtap II
<b>Maximum work load</b>	50 kg
<b>Connection</b>	230 Volt
<b>Adjustable holding</b>	2 clamps / 1 locator
<b>Control</b>	I/O-interface



integrated manual  
X-Y-table **MPT**

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|------------------|--|
| <b>Feature</b>   | <ul style="list-style-type: none"> <li>- Electromagnetic fixation begins after the start of the cut</li> <li>- easy working cross roller guides are realising the exact centering of the tool</li> </ul>   |
| <b>Advantage</b> | <ul style="list-style-type: none"> <li>- precise and fast positioning of the workpiece with optimized centering</li> </ul>   |
| <b>Benefit</b>   | <ul style="list-style-type: none"> <li>- not exact centered / diagonal / over cutted or -formed threads are avoided</li> <li>- measuring faults based on not exact centering are avoided</li> <li>- efficient production of high quality threads / laboratory results</li> </ul> |

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