

**Thread tapping equipment  
Accessories**

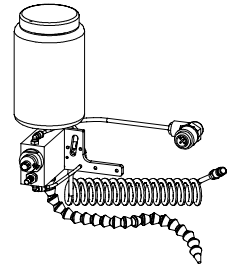


**Minimum-Lubricant-Coolant units**

**MMS**

Machine software  
fluid amount  
fluid bottle  
connection  
operating pressure  
air connection

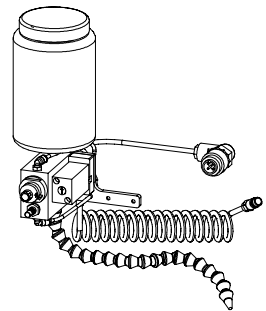
**Minimum – quantity– lubricant unit**  
solenoid valve 24 volt, pulse and time controlled by machine software manually adjustable  
1 Liter  
24V/2W to tapping machine  
4-8 bar  
Hose 4/6 mm  
Quick clutch (Ø = 12 mm)



**MMS-I**

Advantage of pulse control  
  
Controlling connection  
operating pressure  
air connection

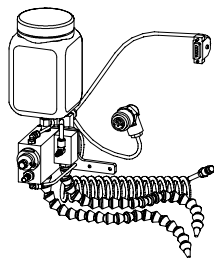
**Pulse control for MMS** (adjustable)  
  
several lubricant pulse during one working process.  
Avoidance from tear off the lubricant film in depth wholes. vermieden.  
  
Controlled by tapping machine  
24V/2W to tapping machine  
4-8 bar  
Hose 4/6 mm  
Quick clutch (Ø = 12 mm)



**MMS-A**

**Advantage of blow out pulse**  
  
Control connection  
operating pressure  
air connection

**Blow out pulse for MMS** (adjustable)  
  
Removing from dust and chips  
  
solenoid valve 24 volt, pulse controlled by machine software  
24V/2W to tapping machine  
4-8 bar  
Hose 4/6 mm  
Quick clutch (Ø = 12 mm)



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