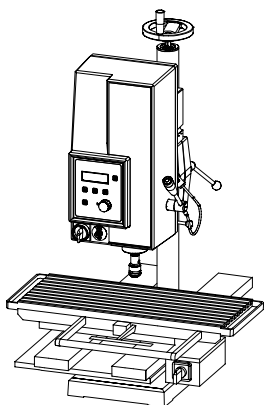




## Thread tapping machine Data

### megatap II-G8

<p><b>Thread capacity</b> ((thread cutting DIN13 - 1, 1,2 x D)</p> <p><b>Torque range Mz</b></p> <p><b>Spindle speed range rpm</b></p> <p><b>Thread depth / stroke max</b></p> <p><b>Column with hand crank</b></p> <p><b>Spindle/worktable max.</b></p> <p><b>Base plate / 2xT-Nut / PG6</b></p> <p><b>Width / depth / height</b></p> <p><b>Mains volt./ power consumption</b></p> <p><b>Compliance to safety regulation</b></p> <p><b>Parallel interface</b></p> <p><b>Serial interface</b></p> <p><b>Finish</b></p> <p><b>Operation</b></p> <p><b>Error messages</b></p> <p><b>Software</b></p>	<p>M2,5 – M8 X5CrNi189 / 1.4435 M2,5 – M10 9sMn28 / 1.0715 M2,5 – M12 AlCuMgPb / 3.1645 50 - 700 Ncm / infinitely variable from 470 Ncm max. 2060min-1 300 - 3000 RPM / infinitely variable 75 / 85 mm 750 mm adjustable 0 - 400 mm distance 280 x 475 x 50 mm / M12x14 / DIN650 / G1/4 320 / 475 / 1290 mm 230 Volt, 50 - 60Hz / 2900 Watt - CE / EMV conform - I/O parallel / galvanic isolated SPS-compatible - RS232 (V24) 9600 Baud / galvanic isolated - RAL 6001 emerald green - Menu driven / Host / optional PC with <b>WinPCA</b>-software - Acoustic alarm / I/O / RS232 / display with error message Language selector D/GB/F/NL/B/DK/S/I Metric / Inch selector for tap and depth of cut Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds Autom. start with position depth control with ZAP Cutting force FZ start sensor, only with ZAP User parameter storage of 40 different parts Variable automatic chip clearance parameter Parts counter for single or total thread Program for lubricant control with pulse and with timed flow Program for thread cutting and forming Program for thread inserts &amp; -sockets Program for screw setting Program for motor continuous running left/right (p.e. sinking / drilling out) I/O port for automation / instep-stick / cylinder / 24V/DC Software for quality printer <b>QND</b></p>
<p><b>Illustration with positioning table MPT</b></p> <p>Insert holder / spindle B12 / 01</p> <p>alternatively</p>	<p>Quick change system SWS1 incl. 6 inserts DIN371 M2-M10 /DIN374/376 M4-M11 Collet holder system SZS1 incl. 5 collets range 8-7/ 6-5/ 5-4/ 4-3/ 3-2</p>
<p><b>Accessories</b></p> <p><b>Delivery and training</b></p> <p><b>Packing</b></p> <p><b>Conditions</b></p> <p>Pricing €</p> <p>Payment terms</p> <p>Warranty</p> <p>Delivery terms</p> <p>Alterations</p>	<p>Please see product overview <b>All-in-One</b> on request multiple boxes 95,00 € General delivery conditions of microtap GmbH</p> <p>ex work excl. packing, without sales tax 30 days net 6 months approx. 4 weeks after incoming order reservations</p>



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