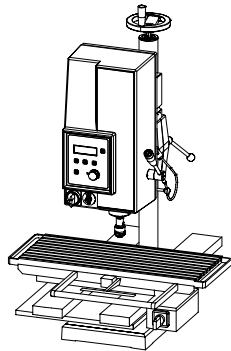


Thread tapping machine Data

Thread capacity
((thread cutting DIN13 - 1, 1,2 x D)

Torque range Mz

Spindle speed range rpm
Thread depth / stroke max
Column with hand crank
Spindle/worktable max.
Base plate / 2xT-Nut / PG6
Width / depth / height
Mains volt./ power consumption
Compliance to safety regulation
Finish
Operation
Error messages
Software



Insert holder / spindle B12 / 01

alternatively

Software
Parallel interface
Serial interface
Additional production programs and applications

QND
WinVIEW

Accessories
Delivery and training
Packing
Conditions
Pricing €
Payment terms
Warranty
Delivery terms
Alterations

info@microtap.de
G8_jobtap_megatap.doc

microtap



megatap II-G8 jobtap - G8 Workshop machine without interface

M2,5 – M8 X5CrNi189 / 1.4435
M2,5 – M10 9sMn28 / 1.0715
M2,5 – M12 AlCuMgPb / 3.1645
50 - 700 Ncm / infinitely variable
from 470 Ncm max. 2060min-1
300 - 3000 RPM / infinitely variable
75 / 85 mm
750 mm adjustable
0 - 400 mm distance
280 x 475 x 50 mm / M12x14 / DIN650 / G1/4
320 / 475 / 1290 mm
230 Volt, 50 - 60Hz / 2900 Watt
- CE / EMV conform
- RAL 6001 emerald green
- Menu driven / Host / optional PC with WinPCA-software
- Acoustic alarm / I/O / RS232 / display with error message
Language selector D/GB/F/NL/B/DK/S/I
Metric / Inch selector for tap and depth of cut
Ncm Torque control setting, Mz min. – max.
Right or lefthand drive
Fast, normal and slow reverse speeds
Autom. start with position depth control with ZAP
Cutting force FZ start sensor, only with ZAP
User parameter storage of 40 different parts
Variable automatic chip clearance parameter
Parts counter for single or total thread
Program for lubricant control with pulse and with timed flow
Program for thread cutting and forming

Illustration with positioning table **MPT**

Quick change system SWS1
incl. 6 inserts DIN371 M2-M10 /DIN374/376 M4-M11
Collet holdersystem SZS1/ incl. 5 collets range 8-7/ 6-5/ 5-4/ 4-3/ 3-2

megatap II-G8

- I/O parallel / galvanic isolated / SPS-compatible
- RS232 (V24) 9600 Baud / galvanic isolated
Program for thread inserts & -sockets
Program for screw setting
Program for motor continuous running left/right (p.e. sinking / drilling out)
I/O port for automation / instep-stick / cylinder / 24V/DC
Software for quality printer **QND**
PC-display software. Only cut-, torque- and progress in depth at processing (threads) is diagrammed

Please see product overview **All-in-One**
on request

multiple boxes 95,00 €
[General delivery conditions](#) of microtap GmbH
ex work excl. packing, without sales tax
Payment in advance / 3% discount or LC
12 months
approx. 4 weeks after incoming order
reservations

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