

# Thread tapping machine Data

microtap



## jobtap G8

<b>Thread capacity</b> ((thread cutting DIN13 - 1, 1,2 x D)	M2,5 – M8 X5CrNi189 / 1.4435 M2,5 – M10 9sMn28 / 1.0715 M2,5 – M12 AlCuMgPb / 3.1645
<b>Torque range Mz</b>	50 - 700 Ncm / infinitely variable from 470 Ncm max. 2060min-1
<b>Spindle speed range rpm</b>	300 - 3000 RPM / infinitely variable
<b>Thread depth / stroke max</b>	75 / 85 mm
<b>Column with hand crank</b>	750 mm adjustable
<b>Spindle/worktable max.</b>	0 - 400 mm distance
<b>Base plate / 2xT-Nut / PG6</b>	280 x 475 x 50 mm / M12x14 / DIN650 / G1/4
<b>Width / depth / height</b>	320 / 475 / 1290 mm
<b>Mains volt./ power consumption</b>	230 Volt, 50 - 60Hz / 2900 Watt
<b>Compliance to safety regulation</b>	- CE / EMV conform
<b>Parallel interface</b>	not installed
<b>Serial interface</b>	not installed
<b>Finish</b>	- RAL 6001 emerald green
<b>Operation</b>	- Menu driven / Host / optional PC with <b>WinPCA</b> -software
<b>Error messages</b>	- Acoustic alarm / I/O / RS232 / display with error message
<b>Software</b>	Language selector D/GB/F/NL/B/DK/S/I Metric / Inch selector for tap and depth of cut Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds Autom. start with position depth control with ZAP Cutting force FZ start sensor, only with ZAP User parameter storage of 40 different parts Variable automatic chip clearance parameter Parts counter for single or total thread Program for lubricant control with pulse and with timed flow Program for thread cutting and forming

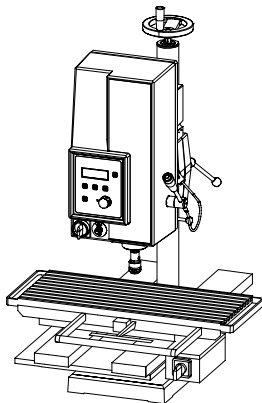


Illustration with positioning table **MPT**

Insert holder / spindle B12 / 01

**Accessories**  
**Delivery and training**  
**Packing**  
**Conditions**

Pricing €  
Payment terms  
Warranty  
Delivery terms  
Alterations

Quick change system SWS1  
incl. 6 inserts DIN371 M2-M10 /DIN374/376 M4-M11

Please see product overview **All-in-One**  
on request  
multiple boxes 95,00 €  
General delivery conditions of microtap GmbH

ex work excl. packing, without sales tax  
30 days net  
6 months  
approx. 4 weeks after incoming order  
reservations

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