

Thread tapping machine

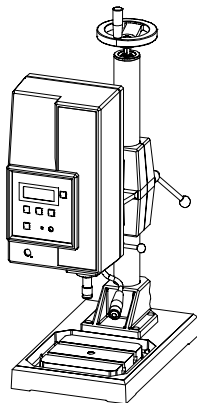
Data

microtap



jobtap G5

Thread capacity ((thread cutting DIN13 - 1, 1,2 x D)	M1 - M5 X5CrNi189 / 1.4435 M1 - M6 9sMn28 / 1.0715 M1 - M6 AlCuMgPb / 3.1645
Torque range Mz	5 - 220 Ncm / infinitely variable
Spindle speed range rpm	250 - 2200 RPM / infinitely variable
Thread depth / stroke max	45 / 65 mm
Column with hand crank	600 mm adjustable
Spindle/worktable max.	0 - 280 mm distance
Base plate / 2xT-Nut / PG6	280 x 475 x 50 mm / M12x14 / DIN650 / G1/4
Width / depth / height	510 / 323 / 808 mm
Mains volt./ power consumption	230 Volt (115 Volt), 50 - 60Hz / 300 Watt
Compliance to safety regulation	- CE / EMV conform
Parallel interface	not installed
Serial interface	not installed
Finish	- RAL 6001 emerald green
Operation	- Menu driven / Host / optional PC with WinPCA -software
Error messages	- Acoustic alarm / I/O / RS232 / display with error message
Software	Language selector D/GB/F/NL/B/DK/S/I Metric / Inch selector for tap and depth of cut Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds Autom. start with position depth control with ZAP Cutting force FZ start sensor, only with ZAP User parameter storage of 40 different parts Variable automatic chip clearance parameter Parts counter for single or total thread Program for lubricant control with pulse and with timed flow Program for thread cutting and forming



Insert holder / spindle B10 / 00

Quick change system SWS0
incl. 5 inserts DIN371 M1-M6 / DIN374/376 M3,5-M8

Accessories
Delivery and training
Packing
Conditions

Please see product overview **All-in-One**
on request
multiple boxes 95,00 €
General delivery conditions of microtap GmbH

Pricing €
Payment terms
Warranty
Delivery terms
Alterations

ex work excl. packing, without sales tax
30 days net
6 months
approx. 4 weeks after incoming order
reservations

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G5_jobtap.doc

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