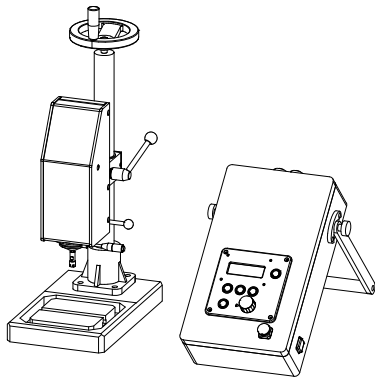


Thread tapping machine Data



microtap G2

| | |
|--|---|
| Thread capacity ((thread cutting DIN13 - 1, 1,2 x D) | M0,5 - M2 X5CrNi189 / 1.4435 M0,5 - M2 9sMn28 / 1.0715 M0,5 - M3 AlCuMgPb / 3.1645 |
| Torque range Mz | 2 - 65 Ncm |
| Spindle speed range rpm | 150 - 1000 min-1 |
| Thread depth / stroke max | 30 / 32 mm |
| Column with hand crank | 500 mm |
| Spindle/worktable max. | 0 - 280 mm distance |
| Width / depth / height | 210 / 350 / 655 mm |
| Mains volt./ power consumption | 230 Volt (115 Volt), 50 - 60Hz / 200 Watt |
| Compliance to safety regulation | - CE / EMV conform |
| Parallel interface | - I/O parallel / galvanic isolated SPS-compatible |
| Serial interface | - RS232 (V24) 9600 Baud / galvanic isolated |
| Finish | - RAL 7001 silver grey, / 3003 rubin red |
| Operation | - Menu driven / Host / optional PC with WinPCA -software |
| Error messages | - Acoustic alarm / I/O / RS232 / display with error message |
| Software | Language selector D/GB/F/NL/B/DK/S/I Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds User parameter storage of 40 different parts Variable automatic chip clearance parameter Lubricant pulse control mm/Inch and metric/UNF-UNC selectable Automatic Start / QS and SZ - control |



Tap-adapter / SPAB6

Tap adapter chuck holder system holder
system complete with 5 adapters
in wooden box 0,5 –3,0 mm / ER8 (DIN 371

| |
|------------------------------|
| Accessories |
| Delivery and training |
| Packing |
| Conditions |
| Pricing € |
| Payment terms |
| Warranty |
| Delivery terms |
| Alterations |

Please see product overview **All-in-One**
on request
multiple boxes 95,00 €
[General delivery conditions](#) of microtap GmbH
ex work excl. packing, without sales tax
Payment in advance / 3% discount or LC
12 months
approx. 8-12 weeks after incoming order
reservations

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