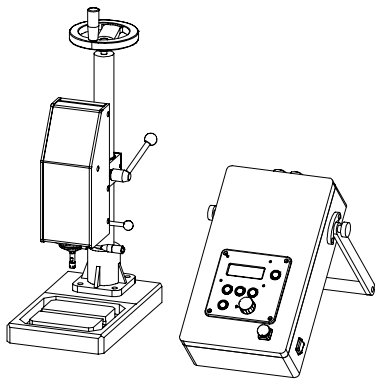




Thread tapping machine Data

microtap G2

Thread capacity ((thread cutting DIN13 - 1, 1,2 x D)	M0,5 - M2 X5CrNi189 / 1.4435 M0,5 - M2 9sMn28 / 1.0715 M0,5 - M3 AlCuMgPb / 3.1645
Torque range Mz	2 - 65 Ncm
Spindle speed range rpm	150 - 1000 min-1
Thread depth / stroke max	30 / 32 mm
Column with hand crank	500 mm
Spindle/worktable max.	0 - 280 mm distance
Width / depth / height	210 / 350 / 655 mm
Mains volt./ power consumption	230 Volt (115 Volt), 50 - 60Hz / 200 Watt
Compliance to safety regulation	- CE / EMV conform
Parallel interface	- I/O parallel / galvanic isolated SPS-compatible
Serial interface	- RS232 (V24) 9600 Baud / galvanic isolated
Finish	- RAL 7001 silver grey, / 3003 rubin red
Operation	- Menu driven / Host / optional PC with WinPCA -software
Error messages	- Acoustic alarm / I/O / RS232 / display with error message
Software	Language selector D/GB/F/NL/B/DK/S/I Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds User parameter storage of 40 different parts Variable automatic chip clearance parameter Lubricant pulse control mm/Inch and metric/UNF-UNC selectable Automatic Start / QS and SZ - control



Tap-adapter / SPAB6

Tap adapter chuck holder system holder
system complete with 5 adapters
in wooden box 0,5 –3,0 mm / ER8 (DIN 371

Accessories	Please see product overview All-in-One
Delivery and training	on request
Packing	multiple boxes 95,00 €
Conditions	General delivery conditions of microtap GmbH
Pricing €	ex work excl. packing, without sales tax
Payment terms	Payment in advance / 3% discount or LC
Warranty	12 months
Delivery terms	approx. 8-12 weeks after incoming order
Alterations	reservations

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September 10