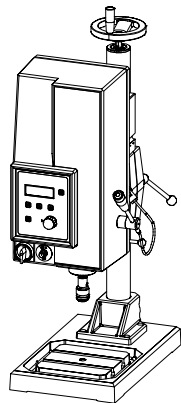


Thread tapping machine Data



jobtap G16

Thread capacity ((thread cutting DIN13 - 1, 1,2 x D)	M4 – M14 X5CrNi189 / 1.4435 M4 – M18 9sMn28 / 1.0715 M4 – M20 AlCuMgPb / 3.1645
Torque range Mz	150 - 2100Ncm / infinitely variable from 1430 Ncm max. 690 min-1 100 – 1000 min-1 / infinitely variable
Spindle speed range rpm	75 / 85 mm
Thread depth / stroke max	750 mm adjustable
Column with hand crank	0 - 400 mm distance
Spindle/worktable max.	280 x 475 x 50 mm / M12x14 / DIN650 / G1/4
Base plate / 2xT-Nut / PG6	320 / 475 / 1290 mm
Width / depth / height	230 Volt, 50 - 60Hz / 2900 Watt
Mains volt./ power consumption	- CE / EMV conform
Compliance to safety regulation	not installed
Parallel interface	not installed
Serial interface	- RAL 6001 emerald green
Finish	- Menu driven / Host / optional PC with WinPCA -software
Operation	- Acoustic alarm / I/O / RS232 / display with error message
Error messages	Language selector D/GB/F/NL/B/DK/S/I
Software	Metric / Inch selector for tap and depth of cut Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds Autom. start with position depth control with ZAP Cutting force FZ start sensor, only with ZAP User parameter storage of 40 different parts Variable automatic chip clearance parameter Parts counter for single or total thread Program for lubricant control with pulse and with timed flow Program for thread cutting and forming



Insert holder / spindle B12 / 03

Quick change system SWS3
incl. 9 inserts DIN371 M4-M10 DIN374/376 M4,5-20

Accessories
Delivery and training
Packing
Conditions

Please see product overview **All-in-One**
on request
multiple boxes 95,00 €
General delivery conditions of microtap GmbH

Pricing €
Payment terms
Warranty
Delivery terms
Alterations

ex work excl. packing, without sales tax
30 days net
6 months
approx. 4 weeks after incoming order
reservations

info@microtap.de
G16_jobtap.doc

microtap GmbH, Rotwandweg 4, D - 82024 Taufkirchen / Muenchen
Tel +49-89-6128051/ Fax +49-89-6127488

<http://www.microtap.de/>



Januar 07