

Thread tapping machine Data

micro**tap**



megatap II-G14

jobtap - G14 Workshop machine without interface

Thread capacity
((thread cutting DIN13 - 1, 1,2 x D)

Torque range Mz

Spindle speed range rpm

Thread depth / stroke max

Column with hand crank

Spindle/worktable max.

Base plate / 2xT-Nut / PG6

Width / depth / height

Mains volt./ power consumption

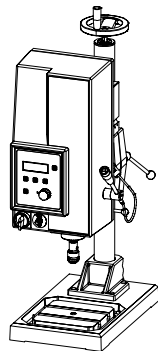
Compliance to safety regulation

Finish

Operation

Error messages

Software



Insert holder / spindle B12 / 01

Software

Parallel interface

Serial interface

Additional production programs

and applications

QND

WinVIEW

Accessories

Delivery and training

Packing

Conditions

Pricing €

Payment terms

Warranty

Delivery terms

Alterations

M3,5 – M12 X5CrNi189 / 1.4435

M3,5 – M14 9sMn28 / 1.0715

M3,5 – M16 AlCuMgPb / 3.1645

120 - 1680Ncm / infinitely variable

from 1128 Ncm max. 858 min-1

125 - 1250 min-1 / infinitely variable

75 / 85 mm

750 mm adjustable

0 - 400 mm distance

280 x 475 x 50 mm / M12x14 / DIN650 / G1/4

320 / 475 / 1290 mm

230 Volt, 50 - 60Hz / 2900 Watt

- CE / EMV conform

- RAL 6001 emerald green

- Menu driven / Host / optional PC with WinPCA-software

- Acoustic alarm / I/O / RS232 / display with error message

Language selector D/GB/F/NL/B/DK/S/I

Metric / Inch selector for tap and depth of cut

Ncm Torque control setting, Mz min. – max.

Right or lefthand drive

Fast, normal and slow reverse speeds

Autom. start with position depth control with ZAP

Cutting force FZ start sensor, only with ZAP

User parameter storage of 40 different parts

Variable automatic chip clearance parameter

Parts counter for single or total thread

Program for lubricant control with pulse and with timed flow

Program for thread cutting and forming

Quick change system SWS2

incl. 7 inserts DIN371 M3-M10 /DIN374/376 M4,5- M14

megatap II-G14

- I/O parallel / galvanic isolated / SPS-compatible

- RS232 (V24) 9600 Baud / galvanic isolated

Program for thread inserts & -sockets

Program for screw setting

Program for motor continuous running left/right (p.e. sinking / drilling out)

I/O port for automation / instep-stick / cylinder / 24V/DC

Software for quality printer

PC-display software. Only cut-, torque- and progress in depth at

processing (threads) is diagrammed

Please see product overview **All-in-One**

on request

multiple boxes 95,00 €

[General delivery conditions](#) of microtap GmbH

ex work excl. packing, without sales tax

Payment in advance / 3% discount or LC

12 months

approx. 4 weeks after incoming order

reservations

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