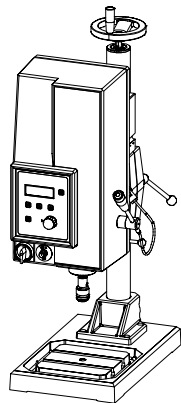


Thread tapping machine Data



jobtap G14

| | |
|--|---|
| Thread capacity ((thread cutting DIN13 - 1, 1,2 x D) | M3,5 – M12 X5CrNi189 / 1.4435 M3,5 – M14 9sMn28 / 1.0715 M3,5 – M16 AlCuMgPb / 3.1645 |
| Torque range Mz | 120 - 1680Ncm / infinitely variable from 1128 Ncm max. 858 min-1 |
| Spindle speed range rpm | 125 - 1250 min-1 / infinitely variable |
| Thread depth / stroke max | 75 / 85 mm |
| Column with hand crank | 750 mm adjustable |
| Spindle/worktable max. | 0 - 400 mm distance |
| Base plate / 2xT-Nut / PG6 | 280 x 475 x 50 mm / M12x14 / DIN650 / G1/4 |
| Width / depth / height | 320 / 475 / 1290 mm |
| Mains volt./ power consumption | 230 Volt, 50 - 60Hz / 2900 Watt |
| Compliance to safety regulation | - CE / EMV conform |
| Parallel interface | not installed |
| Serial interface | not installed |
| Finish | - RAL 6001 emerald green |
| Operation | - Menu driven / Host / optional PC with WinPCA -software |
| Error messages | - Acoustic alarm / I/O / RS232 / display with error message |
| Software | Language selector D/GB/F/NL/B/DK/S/I Metric / Inch selector for tap and depth of cut Ncm Torque control setting, Mz min. – max. Right or lefthand drive Fast, normal and slow reverse speeds Autom. start with position depth control with ZAP Cutting force FZ start sensor, only with ZAP User parameter storage of 40 different parts Variable automatic chip clearance parameter Parts counter for single or total thread Program for lubricant control with pulse and with timed flow Program for thread cutting and forming Program for thread inserts & -sockets |



Insert holder / spindle B12 / 01

Quick change system SWS2
incl. 7 inserts DIN371 M3-M10 /DIN374/376 M4,5- M14

Accessories
Delivery and training
Packing
Conditions

Please see product overview **All-in-One**
on request
multiple boxes 95,00 €
General delivery conditions of microtap GmbH

Pricing €
Payment terms
Warranty
Delivery terms
Alterations

ex work excl. packing, without sales tax
30 days net
6 months
approx. 4 weeks after incoming order
reservations

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G14_jobtap.doc

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